WHAT IS CLAIMED IS:

1. A method for manufacturing a glass sheet with the float glass method by forming molten raw glass material on a metal bath into a glass ribbon, the method comprising:

making a surface of the glass ribbon facing the metal bath uneven by bringing said surface into contact with bubbles generated in the metal bath.

2. The method of Claim 1, wherein the bubbles are brought into contact with the glass ribbon at a location on the metal bath where the viscosity of the glass ribbon is between 10^3 and 10^6 poise.

3. The method of Claim 1, comprising:

making the surface of the glass ribbon facing the metal bath uneven; and

forming a thin film on a surface of the glass ribbon facing away from the metal bath.

4. A method for manufacturing a glass sheet with the float glass method by forming molten raw glass material on a metal bath into a glass ribbon, the method comprising:

making a surface of the glass ribbon uneven by bringing said surface into contact with a roller arranged downstream from the metal bath in a conveyance direction of the glass ribbon.

5. The method of Claim 4, wherein the surface is made uneven by contacting the roller with the glass ribbon at a location where the viscosity of the glass ribbon is between 10^7 and 10^{13} poise.

6. The method of Claim 4, wherein said roller is a roller for lifting the glass ribbon out of the float bath.

7. The method of Claim 4, comprising

making the surface of the glass ribbon facing the metal bath uneven; and

forming a thin film on a surface of the glass ribbon facing away from the metal bath.